

77 SERIES

Beverage Grade Multi-Stack Housing

The **77 Series** has been specifically developed for Beverage applications to provide a cost effective combination of excellent hygienic design and surface finish. It is available in 12, 18, 24 and 33 round configurations to accommodate cartridges up to 40" long.

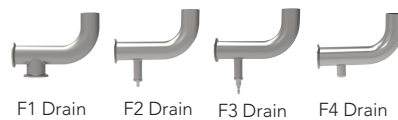
This leg mounted, free standing housing with domed cover is the ideal choice for all hygienic systems when using Single Open End plug in style cartridges. The simple lightweight dome allows full and easy access to the cartridges for rapid changeouts and the housings can be dismantled for full cleanowns. Bolted closures are an option available for all models.

The **77 Series** housing will accept the full range of Amazon Single Open End Code 7 industry standard cartridges ranging from 0.03 to 40µm with nominal lengths of 10, 20, 30 and 40".

Product Features

- 'T' style construction with a high specification 0.8Ra mechanical polish inside and out
- Bolted closure with Rathmann style clamps
- 4 different vent options
- PED and ATEX compliant
- CE marked

Drain Options



Vent Options



Features and Benefits

- Standard single open end cartridge fitting, using Bayonet lock code 7 for forward and reverse flow
- 316L construction for maximum corrosion resistance.
- Every housing is etched with a serial number for full traceability.
- Wide range of options available for connection sizes, style and cartridge lengths
- Full certification available, PED and ATEX compliant, CE Marked

Product Range

Amazon Filters design and manufacture an extensive range of liquid filtration systems, providing one of the widest selections of filtration vessels, depth filters and pleated cartridges available today, ensuring excellent process and filter compatibility. As one of Europe's leading manufacturers of filtration systems, Amazon Filters is able to offer a solution to meet all filtration requirements. Amazons' filters are manufactured in clean room conditions and all products come with detailed Product Validation Guides and Technical Support documentation.



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77 Series Technical Data

Maximum Operating Conditions 7712

Liquid Pressure (barg): FV / 10
 Gas Pressure (barg): FV / 10
 Temperature Range: -10°C / 150°C

Materials of Construction

Body and Closure: 316L St. Steel
 Clamp: 316 St. Steel

Finish

Vessel: 0.8µm Ra mechanically polished inside and out with final chemical clean

Connections

Inlet / Outlet: 7712 3" Tri Clamp 7718 4" Tri Clamp 7724 4" Tri Clamp 7733 4" Tri Clamp

PED*/PESR**

Compliant with PED 2014/68/EU and PESR 2016 No. 1105

* Pressure Equipment Directive

** Pressure Equipment (Safety) Regulations No. 1105

Fluid Groups: Gas Group 2
 Liquids Group 1 + 2

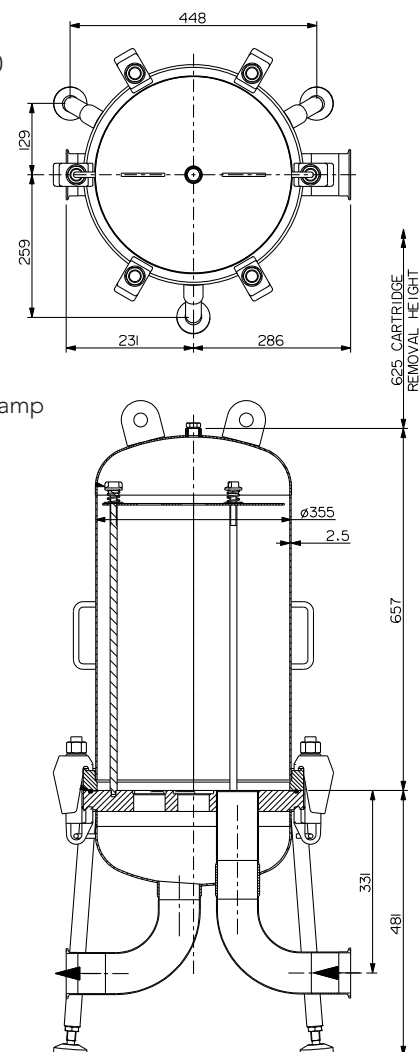
Marking: CE

Exceptions: Group 1 liquids - Explosive

ATEX:

Compliant with 2014/34/EU and Explosive Atmosphere Regulations 2016
 II 2G Ex h IIC T150 Gb
 II 2D Ex h IIC T150 Db

Technical drawings for each individual housing showing dimensions, volume, weights, maximum temperatures and design pressures available on request.



Ordering Guide

7712	2	7	Q	F	30	L	1	T	S	F1
No of Stacks	Cartridge Length	Cartridge End Cap Style	Closure Style	Vent Options	Connection	Connection Type	Materials	Finish	Seal	Drain
7712 - 12 7718 - 18 7724 - 24 7733 - 33	2 - Double 20" 3 - Triple 30" 4 - Quadruple 40"	7 - Code 7	Q - Bolted Closure St. St Clamp	F - ¼" BSPF Vent G - ¼" Hygienic Vent Valve H - 1½" TC Vent Only, No Clamp / Blank J - 1½" TC with ¼" Hygienic Vent Valve, No Clamp / blank R - ¼" Hygienic Staubli Vent S - 1½" TC with ¼" Hygienic Staubli Vent, No Clamp/ Blank	30 - 3" (7712) 40 - 4" (7718, 7724 & 7733)	L - BS4825-3 Tri Clamp M - DIN11851 N - RJTM P - SMS (Swedish) R - IDFM	1 - 316 st.st (L Grade)	T - 0.8Ra Mechanical Polish Inside & Out with Final Chemical Clean	S - Silicone V - Viton	F1 - 1½" TC Drain F2 - ¼" Hygienic Hose Barb F3 - ¼" Hygienic Staubli F4 - ¼" BSPF Drain

Example: 771227QF30L1TS = 77 Series, 12 x 20" Code 7 cartridge, Bolted St. St clamp closure, ¼" BSPF vent, 3" Tri Clamp connections. St. Steel construction with 0.8Ra Internal and external mechanical polish, Silicone seal.

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